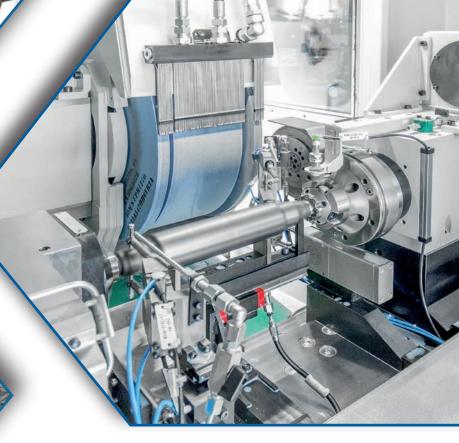


The specialist in cylindrical grinding

E-Mobility



GST has developed a wide range of highly productive machines for the serial grinding of rotor shafts, entirely flexible and focused on customer requirements.

Leading manufacturers already use our machines in **continuous operation**.

Grinding machines for Rotor shafts



Grinding

Plane surfaces

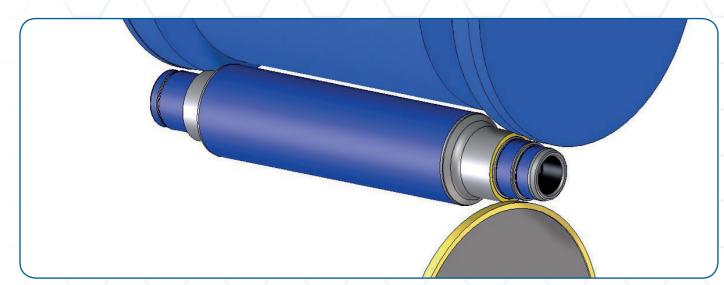
Diameters

Grooves

GST Complete C/CBN

The GST Complete C/CBN is the basic machine type which has the following special features:

- Complete grinding of diameters with corundum grinding wheel set
- Simultaneous straight infeed grinding of diameters, plane surfaces and grooves with a galvanic CBN wheel set

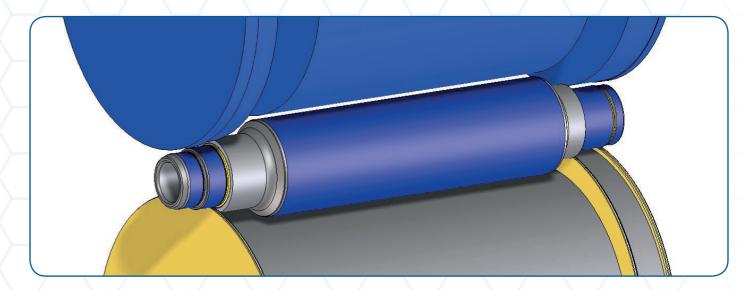




GST Double Cycle Complete C/CBN

With the GST Double Cycle Complete C/CBN, the output of the machine has again been significantly increased:

- No non-productive times loading, unloading, clamping and releasing times are eliminated
- This machine replaces 2-3 conventional machines
- Low investment costs
- Space-saving, reduced need for energy and operating supplies



GST Machine features

- Full CNC control of all axes
- CNC wheel dresser
- GST grinding spindles
- Automatic cylindricity compensation
- Feed slides with recirculating roller guides
- Automatic following of the protective hood and the coolant nozzles
- Coolant: emulsion or oil
- High energy efficiency due to compact design
- Short set-up times due to wheel changing devices, automatic set-up and automatic adjustment of table assemblies
- Stand-alone solution with GST loader and workpiece magazine, or integration into an interlinked system









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